

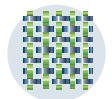
RECOMMENDED FABRICS
Match the additives/reducers to be used with the characteristics of the ink being modified.



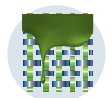
INK APPLICATION
N/A (Not applicable on this product sheet)



ADDITIVES
See list on right



SCREEN MESH
N/A (Determined by ink the additive/reducer is mixed with)



EMULSION
Any direct or indirect solvent resistant emulsion or capillary film in the 35 to 70 micron range



SQUEEGEE
60-70 Durometer
Sharp, beveled or round depending on ink used



CURE TEMPERATURES
N/A (Determined by ink the additive/reducer is mixed with)



CLEAN-UP
Any eco-friendly plastisol screen wash



PRODUCT PACKAGING
Quart, 1 gallon, 5 gallon containers



STORAGE OF INK CONTAINERS
65° to 90°F (18°C to 32°C) Avoid storage in direct sunlight. Keep containers well sealed



SDS
Refer to SDS prior to use

IMPORTANT INFORMATION

All products listed below have only been tested with International Coating's **AXEON™** Non-PVC, Non-Phthalate inks and Non-Phthalate Plastisol inks. If these products are used with another manufacturer's products, proper testing must be done to help insure the performance and durability of the mixed product. Always test ink and fabric before any production run.

▶ **AXEON™ PUFF ADDITIVE 1620**

AXEON™ Puff Additive 1620 is a Non-PVC plastisol type product formulated to be mixed with International Coatings **AXEON™** Non-PVC inks to produce a raised or puff effect. It can also be used with our standard plastisol inks.

The recommended maximum ratio of additive to ink is 10% to 15% by weight.

▶ **AXEON™ SUEDE / DULLING ADDITIVE 1622**

AXEON™ Suede / Dulling Additive 1622 can be used to reduce surface gloss in most Non-PVC plastisol type inks or to create a suede look ink. It can also be used with our standard plastisol inks.

To eliminate gloss, add 2% of additive to ink by weight.

To create a suede look ink, add 10% to 15% of additive to ink by weight.

▶ **AXEON™ CURABLE REDUCER 1610**

AXEON™ Curable Reducer 1610, lowers the viscosity of Non-PVC plastisol type inks without affecting the fusing characteristics.

When adding reducers to any Non-PVC plastisol type ink, use a minimal amount of reducer to help maintain opacity. The recommended proportion of 1610 reducer to ink is 1% to 10% by weight.

LEGAL DISCLAIMER

Recommendations and statements made are based on International Coatings' research and experience. Since International Coatings does not have any control over the conditions of use or storage of the product sold, International Coatings cannot guarantee the results obtained through use of its products. All products are sold and samples given without any representation of warranty, expressed or implied, of fitness for any particular purpose or otherwise, and upon condition that the buyer shall determine the suitability of the product for its own purpose. This applies also where rights of third parties are involved. It does not release the user from the obligation to test the suitability of the product for the intended purpose and application.

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